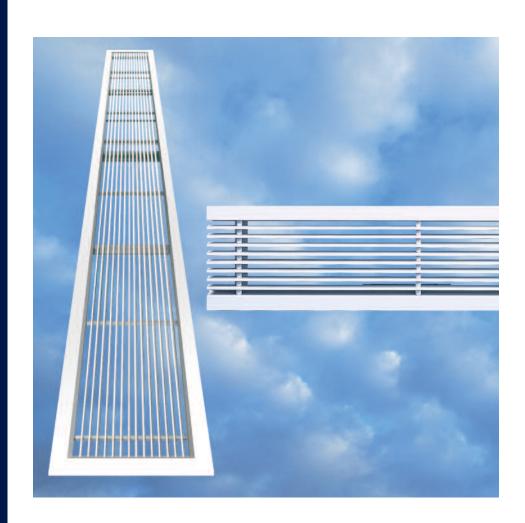
December 2006 Linear Bar Grilles

Linear Bar Grilles

Models NB, WB, GN and GW

Features

- Aluminium Construction
- 4 Model Types
- 7 Flange Styles
- 0°, 15° and 30° Deflection
 Blades
- Mitred Corner Sections
- Curved Sections
- Access Panels
- Matching Plenum Boxes



Air Diffusion

Grilles Diffusers Chilled Beams

Ruskin Air Management Limited www.ruskinuk.co.uk



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Introduction

The Air Diffusion range of fixed blade Linear Bar Grilles includes four model types to satisfy most applications. Each model type is manufactured from robust extruded aluminium sections to ensure the finished product offers functional strength and performance that also gives an attractive and aesthetically pleasing appearance.

Model NB narrow blade bar type linear grille incorporates a 3.5mm wide blade on a 12.5mm pitch, with blades available in 3 deflection angles 0°, 15° or 30°.

Model WB wide blade bar type linear grille incorporates a 6.5mm wide blade on a 15.5mm pitch, with blades available in 2 deflection angles 0° or 15°.

Model GN narrow blade bar type linear grille incorporates a 3.5mm wide blade on a 19mm pitch, with blades available in 3 deflection angles 0°, 15° or 30°.

Model GW wide blade bar type linear grille incorporates a 6.5mm wide blade on a 19mm pitch, with blades available in 2 deflection angles 0° or 15°.

A total of seven different flange styles are available including tegular, bevel, 20mm, 25mm or 32mm wide surface mounting flange, alternatively an internal or external reverse angle flange may be provided.

The versatility of the range is demonstrated by the ability to offer curved sections in either a vertical or horizontal plane, mitred corner sections, for sidewalls, soffits, cills or ceilings and finally for added convenience hinged access panels to allow easy accessibility for controls or maintenance.

Standard colours are White RAL9010 (20% gloss) or Silver RAL9006 with a wide variety of alternative finishes also available on request.

Matching plenum boxes can be supplied to guarantee the performance of the linear bar grille and plenum box, including a correctly sized spigot entry. An optional opposed blade damper may also be supplied fitted to the grille, if required.

The Models NB, WB, GN and GW may be used for either supply or extract systems and typically are suitable for installation in Shops, Showrooms, Hotels, Conference Rooms, Offices, Reception Areas, Sports Halls and Leisure Centres.

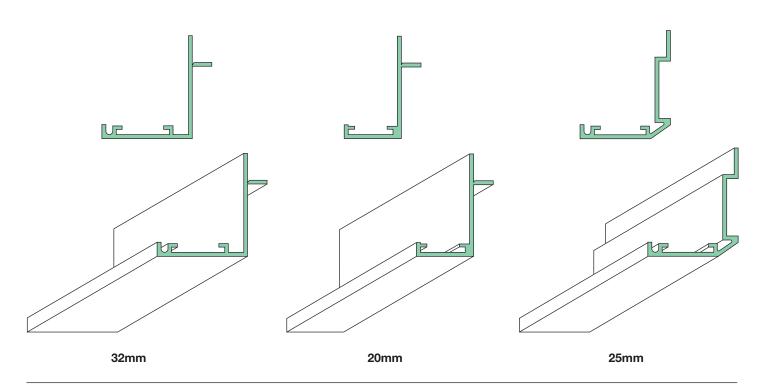


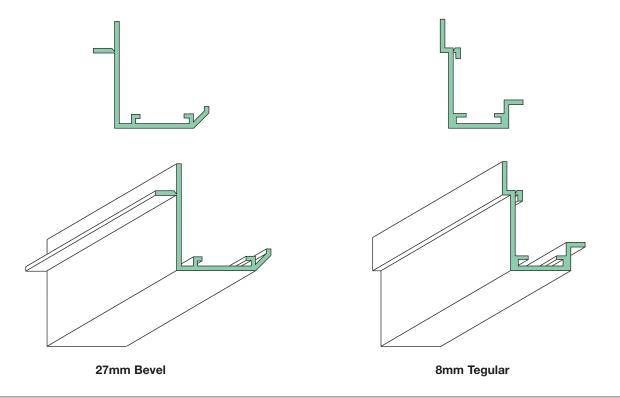






Flange Styles





Reverse Angle Flange





Internal Reverse Angle Flange

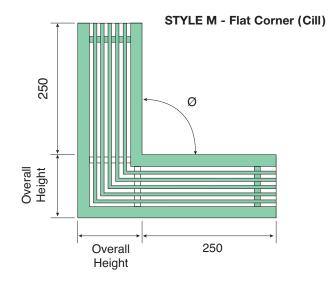
External Reverse Angle Flange

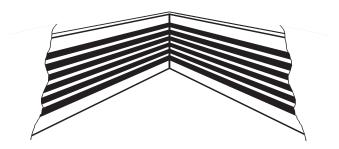


Mitre Corners and Access Panels

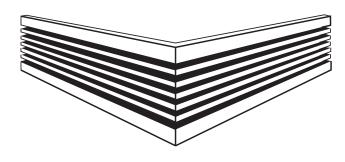
Mitre Corners

Mitred Corners are available and are manufactured to order. Mitres can be cut to any angle. Available in three styles for cill or sidewall.





STYLE M INTERIOR - Inside Corner (Sidewall)

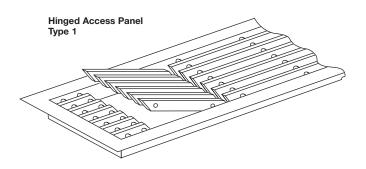


STYLE M EXTERIOR - Outside Corner (Sidewall)

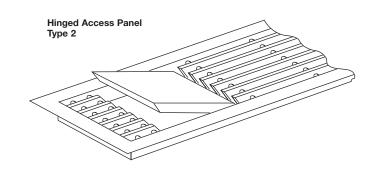
Hinged Access Panels

Access Panels

Hinged Access Panels are standard length 150mm long. Access Panels of other lengths/designs can be supplied if requested.



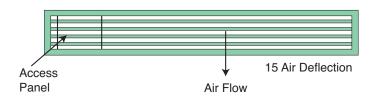
When ordering, state either Right Hand (RH) or Left Hand (LH) position and if linear has a blade deflecting the airflow direction. (See sketch below).



Example

Order:

HAP - Type 1 - LH



Curved Sections



Curved Linear Grilles

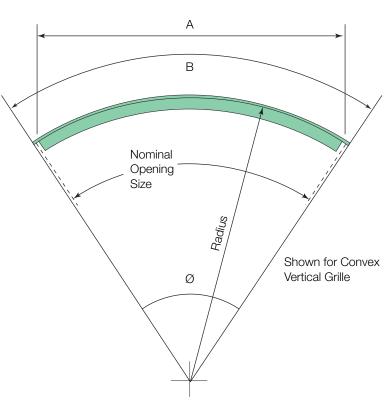
Information required for manufacture of curved grilles:

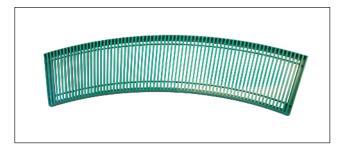
A = Nominal Opening Size of Chord

B = Arc

C = Radius

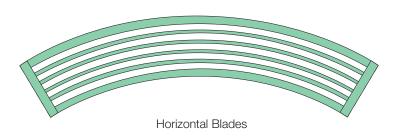
Curved Grilles are supplied with 0° Deflection Blade. Where possible, a template should be supplied so that true radius can be supplied to fit opening.

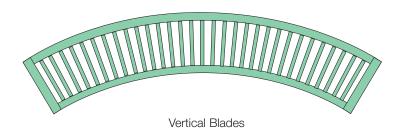




Example

Horizontal Grille can be supplied as core only or with flanges.







Models NB and WB Specifications

Specification

Materials

Extruded aluminium throughout.

Finish

Standard

White RAL 9010, or Silver RAL 9006 stove enamel.

Optional

See Ordering Information section for details.

Flanges

20mm, 25mm and 32mm plus tegular, bevel, and two reverse angle frames. Also, core only can be supplied.

Fixings

Standard

Front face screw fixing through border on 25mm and 32mm. Spring clip or secret fix on 20mm.

Optional

See Ordering Information Information section for details.

Mullions

Formed from 8mm tubular aluminium at approx. 300mm spacing.

Continuous Line

Maximum single unit length 1800mm. Above this size linear runs are supplied in multiple units for butt joining, flange alignment strips are supplied to ensure continuous line appearance.

Dampers

If specified - opposed blade type. Available on widths of 100mm and above. Aluminium construction. Concealed screw cam operation through grille face. Mill finish as standard, other finishes available to special order.

Access Panels

Pivoted sections are available to order to give access to fan coil switches and control valves, etc.

Mitred Corners

Standard

Internal arm lengths 250mm at 90°.

Special Order

Other angles, arm length to suit. A template or drawing will usually be required.

Sizes Available

Lenath

See Continuous Line.

Height

Up to a maximum height of 600mm, increments of 25mm are offered. Although most height increments are available.

Special Requirements

Linear bar grilles can be supplied to suit curved areas. These can only be supplied with 0° deflection blades. Grilles can be concave or convex. Dampers can not be fitted to rear of curved grilles. Linear blade grilles priced on request to Sales Office. Core only linear bar grilles can be supplied - these have recessed nuts or screws and can be supplied with secret strap fixing. Prices on request to Sales Office.

Special Finish

Fixed blade linear grilles can be supplied in a bright polished and anodised finish either brass or silver. Prices on request to Sales Office.

Linear bar grilles can be supplied in solid brass. These can only be supplied with 0° deflection of the blade. Blade widths are 3mm or 6mm.

Blanking Plates

Blanking plates can be supplied for non-active sections of bar grilles. These plates would be painted matt black. Advise at time of order requirements of blanking plates.

Access Panels

Linear bar grilles can be supplied with access doors either as core sections or solid panel. State requirement at time of order.

Hinged and Removable Cores

To enable access behind linear bar grilles, hinged cores can be fitted. The cores can be secured with either budget locks or screw fixed. In addition removable cores are also available.

Safety Cords

Safety cords can be fitted to loose cores. State if required at time of quotation/order.

Ordering

Always specify opening {length x opening height - this is the nominal size of the grille. Fitting tolerances will be deducted by us in manufacture. See Ordering Information section for full details of ordering procedure.

Models Available

NB0

Fixed 3.5mm blade linear grille having blades at 0° deflection.

NB15

Fixed 3.5mm blade linear grille having blades at 15° deflection.

NB30

Fixed 3.5mm blade linear grille having blades at 30° deflection.

WBC

Fixed 6.5mm blade linear grille having blades at 0° deflection.

NB15

Fixed 6.5mm blade linear grille having blades at 15° deflection.

G

Grille Only.

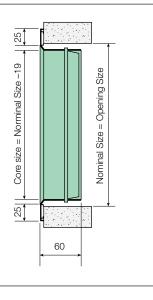
К

Grille with Opposed Blade Damper.

Special Applications

A set of adjustable vertical blades can be fitted behind the grille core to provide a wider angle discharge.

For details please refer to Sales Office.



Selection Procedure Jet Characteristics

- **1.** Determine air volume flow rate per outlet.
- 2. If a supply application, establish available throw use Selection Nomogram.
- 3. Establish required maximum noise and pressure values for exhaust - use Selection Nomogram
- 4. With a straight edge line across from the litres per second value through values within the maximum parameters established to the pivot line.
- Retaining the position of intersection at the pivot line, pivot the straight edge until it meets acceptable values of size to its left and right.

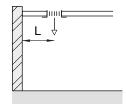
Note:

The pivot line represents an area and by maintaining position on this line, widths and heights can be selected of equal area. See note regarding effect of aspect ratio on throw for supply applications.

Fig. 1

Vertically discharging airstreams are affected by temperature and the resulting density difference between the discharging air and ambient air. Throw is also affected by the proximity of surfaces. Use the graph opposite to provide a correction factor to apply to catalogue throws.

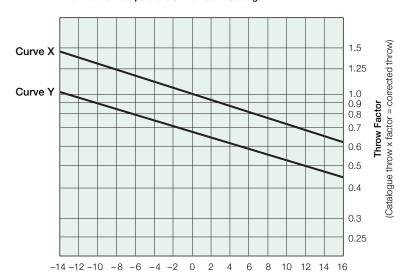
Note: The relative temperature values are based on downward discharge - for upward discharge reverse the heating and cooling effect.



Curve Reference

X L = Up to 0.5m Y L = More than 2.0m

The Effect of Temperature on Vertical Discharge



Temperature Difference °C

Free Space Supply

In free space horizontal discharge applications, the direction of the air will be dependant on the relative temperature of the primary air to ambient. This can cause unsatisfactory conditioning of the occupied zone and in some cases vertical discharge down or up walls is a more suitable approach. (Please refer to the chart showing the effect of temperature and surface to vertical discharge. Fig. 1).

Throw is reduced in free space where there is no ceiling effect or other surface proximity and the reduction for isothermal conditions is 30% from the figures given on the nomogram.

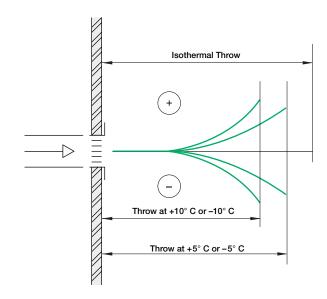
For primary air above or below ambient the throw measured horizontally is affected by the mass and temperature. Fig. 2 illustrates typical centre of jet air patterns, at the same mass and different temperatures.

Aspect Ratio

From the points above it is clear that throw is a complex derived value and another factor which has an effect is the aspect ratio or proportion of the largest nominal dimension to the smallest.

Nomogram figures can be taken for aspect ratios from 1:1 to 2:1 but if the aspect ratio is greater, then the following factors can be applied:

- 3:1 Reduce throw by 5%
- 4:1 Reduce throw by 8%
- 5:1 Reduce throw by 12%

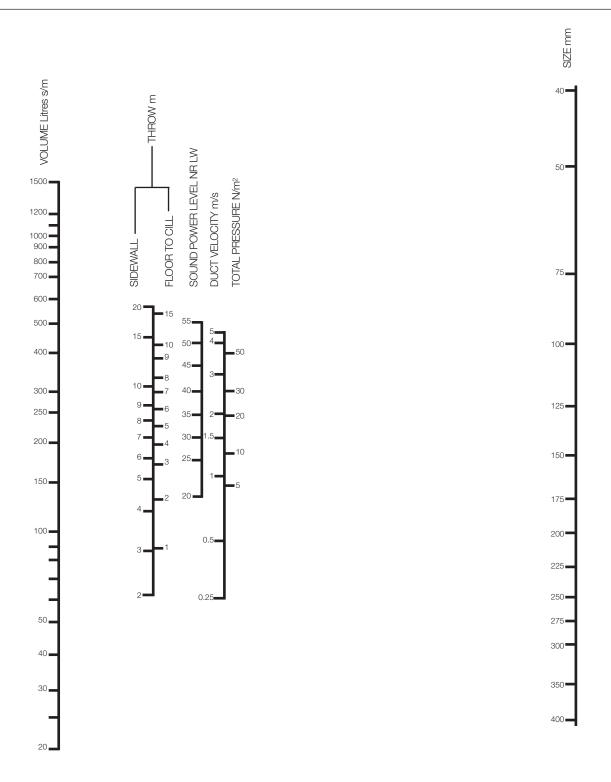


The Effect of Temperature on Free Space Jets

Temperatures are in relation to space ambient



Models NB/NBR, WB/WBR **Selection Nomogram**



Values shown are for Model WB. For NB apply correction factors as shown below.

	NB Correction Factors	
Throw	Sound Power	Total Pressure
x 0.8	– 2db	x 0.8

All values include for fitted opposed blade dampers.

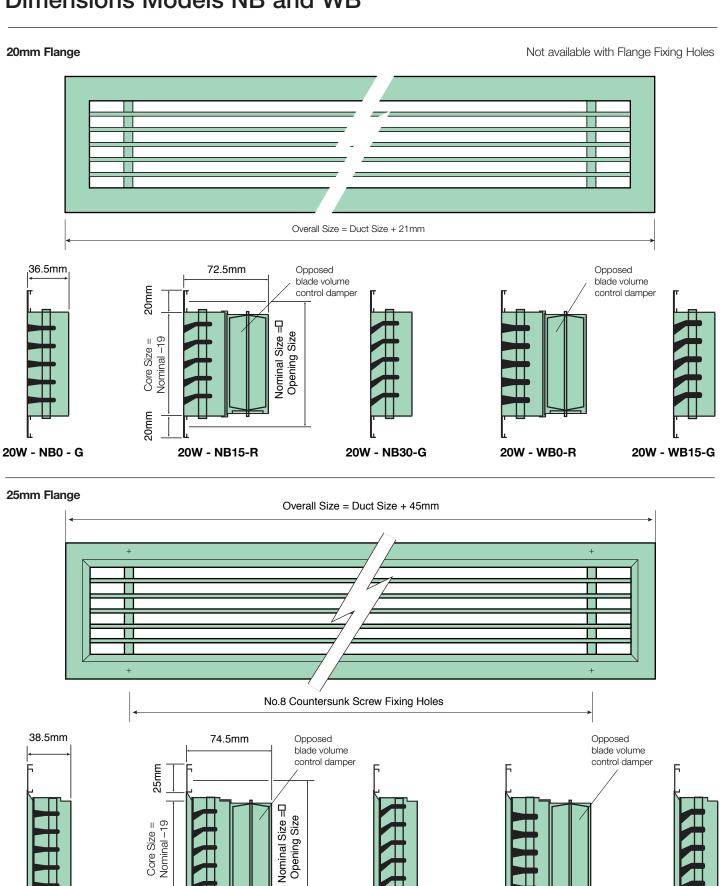
Throw based on 10° cooling to terminal velocity of 0.25m/s.

Side wall throw assumes flat ceiling not more than 0.5m above grille centre line.

25W - WB15-G

25W - WB0-R

Dimensions Models NB and WB



25W - NB30-G

25W - NB0 - G

25W - NB15-R



Dimensions Models NB and WB

32mm Flange Overall Size = Duct Size + 45mm No.8 Countersunk Screw Fixing Holes Opposed blade volume Opposed blade volume control damper control damper 36.5mm 72.5mm Nominal Size = Opening Size Core Size = Nominal -19 32W - NB0 - G 32W- NB15-R 32W - NB30-G 32W - WB0-G 32W - WB15-G

All Grilles are supplied Duct Size unless otherwise stated. If overall dimensions are critical, these must be stated on order.

Core Only



Cores can be supplied with Secret Strap Fixings

Type F4 or F6 if required.

Models GNO and GWO Specifications

Specifications

Materials

Extruded aluminium throughout, with tube spacers on rods fixed through frame.

Construction

Frames are mitred and can be joined either by argon-arc welding or mechanical cleating.

Finish

Standard finish is baked enamel silver RAL 9006 or our standard white RAL 9010. An extensive range of coloured finishes is available including anodising on mechanical cleated grilles.

Fixings

Standard

Countersunk face fixing holes for screw fixing.

Optional

Concealed bracket or spring clips.

See Fixing Details for further information.

Sizes Available

100 x 100 to 1200 x 1200, 1800 & continuous in 25mm increments. Special sizes are available.

Mullions

Tube mullions are at approximately 300mm centres. These grilles can be manufactured as long multipart units to give continuous appearance.

Dampers

Opposed blade dampers can be fitted for volume balancing. Damper operation is by concealed screw cam.

Ordering

Sizes are assumed to be nominal width x height unless otherwise indicated on your order.

Nominal sizes allow fitting tolerance to opening or duct of that size.

Please refer to the ordering Information and Dimensions.

Models Available

GNO

Fixed 3.5mm blade linear grille having blades at 0° deflection.

GN15

Fixed 3.5mm blade linear grille having blades at 15° deflection.

NB30

Fixed 3.5mm blade linear grille having blades at 30° deflection.

GW0

Fixed 6.5mm blade linear grille having blades at 0° deflection.

GW15

Fixed 6.5mm blade linear grille having blades at 15∞ deflection.

G

Grille Only.

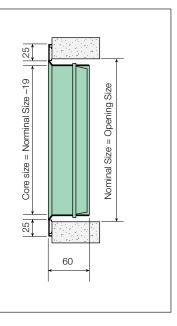
R

Grille with Opposed Blade Damper.

Special Applications

A set of adjustable vertical blades can be fitted behind the grille core to provide a wider angle discharge.

For details please refer to Sales Office.





Models GNO and GWO Selection Procedure

Selection Procedure

- 1. Determine air volume flow rate per outlet.
- 2. If GNO or GWO supply application, establish available throw.
- 3. Establish require maximum noise and pressure values - refer to the appropriate nomogram
- 4. With a straight edge line across from the litres per second value through values within the maximum parameters established to the pivot
- 5. Retaining the position of intersection at the pivot line, pivot the straight edge until it meets acceptable values of size to its left and right.

Note:

The pivot line represents an area and by maintaining position on this line widths and heights can be selected of equal area. See note regarding effect of aspect ratio on throw for supply applications. Please refer to additional note

on Page 1 regarding air jet characteristics under various conditions.

Notes to Selection Data

Pressure Loss

The total pressure losses given are for grilles with dampers fitted with the dampers fully open. A 10% reduction of the value can be taken for grilles without dampers.

Sound Levels

Wherever possible we give NR power levels generated by the product. This enables the allowances for room characteristics, surface mounting and multiple outlets from the sound advice leaflet to be taken into account and more accurately predict the sound pressure measured in the occupied space.

The NR power level given includes for a fully open damper. For grilles without dampers 2db can be subtracted. However, the effect of partly closing the damper for balancing purposes can add significantly to generated noise.

Throw

Throws shown in the catalogue are based on horizontal discharge of cooled air with full attachment of the jet to a flat ceiling close enough above the grille position to enable this condition to occur. For most cases for ceiling effect the grille would be positioned no more than 300mm below the ceiling.

Core area (m2) - Preferred Sizes

Nominal														
Height	Nominal Width - mm													
mm	150	200	250	300	350	400	500	600	700	800	900	1000	1100	1200
100	.0077	.0110	.0143	.0176	.0209	.0242	.0308	.0374	.0440	.0506	.0572	.0638	.0704	.0770
150	.0136	.0193	.0251	.0309	.0367	.0425	.0541	.0657	.0773	.0889	.1005	.1121	.1237	.1353
200		.0276	.0359	.0442	.0525	.0608	.0774	.0940	.1106	.1272	.1438	.1604	.1770	.1936
250			.0467	.0574	.0683	.0791	.1007	.1223	.1439	.1655	.1871	.2087	.2303	.2519
300				.0708	.0841	.0974	.1240	.1506	.1772	.2038	.2304	.2570	.2836	.3102
400						.1340	.1706	.2072	.2438	.2804	.3170	.3536	.3902	.4268
500							.2172	.2638	.3104	.3570	.4036	.4502	.4968	.5434
600								.3204	.3770	.4336	.4902	.5468	.6034	.6600

Free Area Factors:

GNO = 0.85

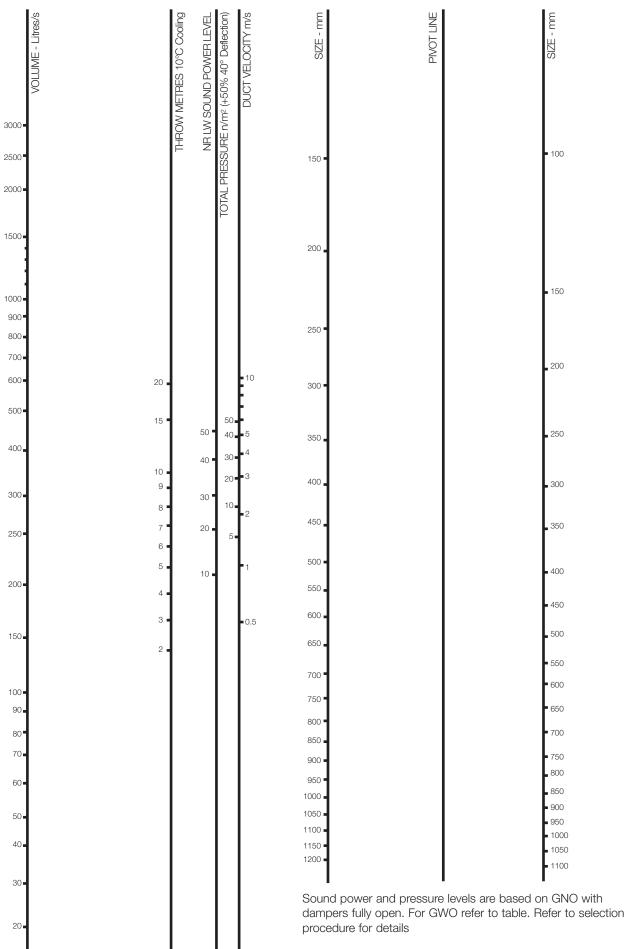
GWO = 0.70

Based on 300 x 300 nominal size, the figures above may vary by 5% dependent on grille size.

Model GNO and GWO

Selection Nomogram

GWO Correction Factors							
Sound Power Levels	Pressure Levels	Throw					
+5db	+20%	+20%					

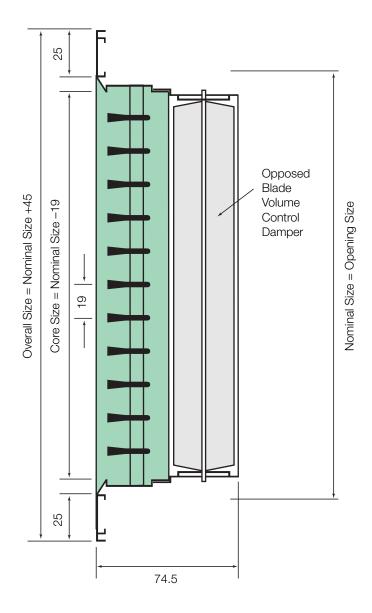


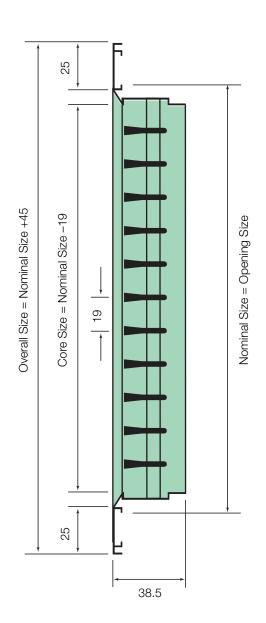


Models GNO and GWO Dimensions

Dimensions

Model GNOR Model GNOG

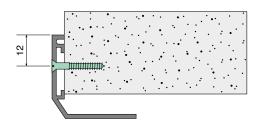




Installation Guide

Type F1 Screw Fixing

Standard face countersunk holes for screw fixing.



Type F2 Spring Clip Fixing

Optional spring clips.

Note:

For satisfactory fixing require accurately formed opening or duct with firm sides. Not suitable for ceiling or high sidewall installation.

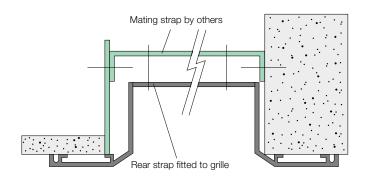


Type F4 Secret Strap Fixing

Optional rear strap.

Note:

Mating strap by others.

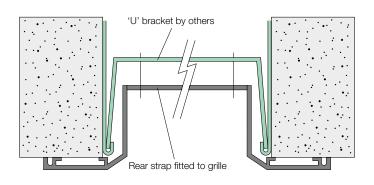


Type F6 Secret strap and 'U' Bracket Fixing

Optional rear strap plus mating 'U' bracket.

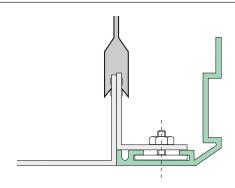
Note:

Hemmed duct by others or plenums by us.



Type F8 - Ceiling Alignment Clip

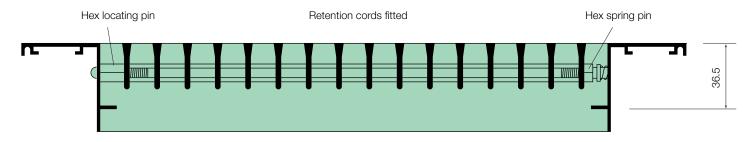
(Details of ceiling system and clip to be supplied).



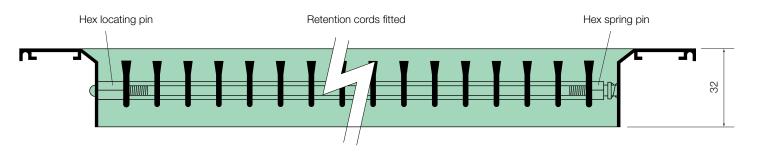


Removable Core Details

Spring Mullion Arrangement Suitable for use with Models NB, GN, WB and GW



Model 32W - GN0G - RC

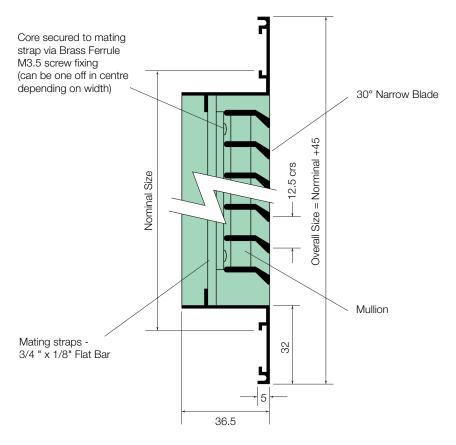


Model 25W - GN0G - RC



Removable Core Details

Brass Ferrule Arrangements. Suitable for use with models NB, GN, WB and GW.

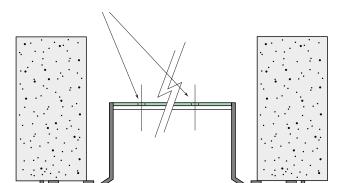


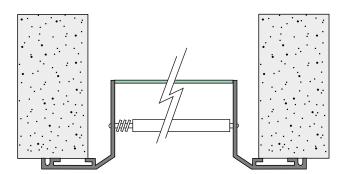
Model 32W - NB30G - RC

Type F9 - Removable Core Screw Fix

Screw through strap on core into strap on outer flange

Type F10 - Removable Core Sprung Mullion







Ordering Information - Linear Bar

To order a cleated 25mm Flange Narrow Blade Fixed Core 15 Degree Blade with no fixing holes, finished RAL9010 white. This model would normally be written as: 25C - NB15 - R - FC - F0 - 3

Example

I	Flange Style 25C	Model Type Damper Core Fixing NB15 R FC F0	Finish 3
20C	20mm flange with mechanically cleated corners 20mm flange	R Registers (grille with dampers) G Grille only RC Removable	 Mill extruded aluminium Natural anodised aluminium frame (only available with mechanically
	with fully welded corners	Core FC Fixed Core	cleated corners) 2 Silver RAL 9006 stove
25C 25W	25mm flange with mechanically cleated corners 25mm flange	NB0 Fixed Blade Linear with 3.5mm Blade 0° deflection and 12.5mm pitch F0 No fixing (e.g. for 'lay-in' fixing or where fixing holes are drilled on site)	enamel finish 3 White RAL 9010 (20% gloss) stove enamel finish
200	with fully welded corners	NB15 Fixed Blade Linear with 3.5mm Blade 15° deflection F1 Countersunk screw fixing holes in flanges	4 Black eggshell finish5 Brushed (linished) natural aluminium face surfaces
32C	32mm flange with mechanically cleated corners	and 12.5mm pitch F2 Spring Clip - for friction RB30 Fixed Blade Linear with 3.5mm Blade 30° deflection F2 Spring Clip - for friction fitting to accurate prepared openings	(32C or 32W flange only)6 Special finish to be
32W	32mm flange with fully welded corners	and 12.5mm pitch (not suitable for ceilings) WB0 Fixed Blade Linear with 6.5mm Blade 0° deflection F4 Secret Strap - mating	specified external to the model reference Where more than one special
27BW	27mm wide bevel edge flange.	and 12.5mm pitch strap in duct or opening provided by others WB15Fixed Blade Linear with others	finish is required, consecutive numbers above 6 are used with an explanatory key
25TW8	3 28mm stepped flange to suit 8mm 'tegular' style ceiling grid.	and 12.5mm pitch F6 'U' bracket fixing with mating strap fitted to grille. GN0 Fixed Blade 0° Narrow Blade Grille with 19mm pitch	
RAI	Reversed angle flange internal	GN15 Fixed Blade 15° Narrow Blade Grille with 19mm pitch F8 Ceiling clip (detail to be supplied, i.e., type of ceiling, spring tee)	
RAE	Reversed angle flange external	GN30 Fixed Blade 30° Narrow Blade Grille with 19mm pitch F9 Removable core - Screw fix	
		GW0 Fixed Blade 0° Wide Blade Grille with 19mm pitch F10 Removable core - Sprung mullion	
		GW15 Fixed Blade 15° Wide Blade Grille with 19mm pitch	Note: Special applications for

Important Note: If the overall size is critical then it must be clearly stated on the order. All orders must be addressed to AIR DIFFUSION, Ruskin Air Management Limited.

Note: Redesign may occur which supersedes the information in this brochure.

grilles with rear set of vanes please refer to page 7 or 12.

Air Diffusion

Plenum Boxes

Plenum Boxes

Supplied unlined as standard with side entry spigot. Grilles are attached by either pop rivet or PK screw through neck of grille.

Plenum boxes can be supplied internally lined with 12mm class "O" foam at extra cost. Apply to sales office for price.

Specifications

Material

Standard is a minimum of 0.7mm thick galvanised or zinc coated steel.

Construction

Plenum boxes are generally fabricated in 3 sections having tray ends, which are either mechanically joined or spot welded to form an airtight seal. Flush ends (no tray indents) are also available. As standard, spigots are side entry and located centrally. All boxes are supplied with plain edges, as standard, (FO fixing).

Standard Installation Method

The tray ends of the plenum box incorporate a 15mm indent, on each side to allow for 8mm drop rod fixings, which gives space for holes to be drilled (by others) without disturbing the active section.

Installation Options

Fixing lugs can be factory fitted if preferred or special fixing methods (by

others) may be used.

For plenum boxes having flush ends separate hanging brackets/fixing lugs need to be fitted to allow independent support of diffuser and plenum box.

Accessories

Joggled style plenum boxes or pan adapters.

Spigot dampers include; quadrant, teleflex operation or cord operated.

12mm thick Class 'O' internal lining.

Equalising grids (50% free area perforated mesh).

Turning Vanes.

Fixing lugs or special fixings (by others). Flush Ends (No Indent).

Finish

Self finish galvanised or zinc coated steel as standard.

Black paint can be applied to internal faces if required.

Pressure Drops and Sound Rating

The pressure drop given is for supply grille with damper fully open. When the grille is installed with plenum box, the pressure loss of the box has to be added to the grille.

	Spigot Velocity m/s							
	1.5	2.0	2.5	3.0	3.5	4.0		
Pressure Drop Pa*	2	4	6	8	12	16		
Sound Power Level NR*	-	-	25	30	35	40		

^{*} The figures given are approximate - dependent upon spigot entry conditions

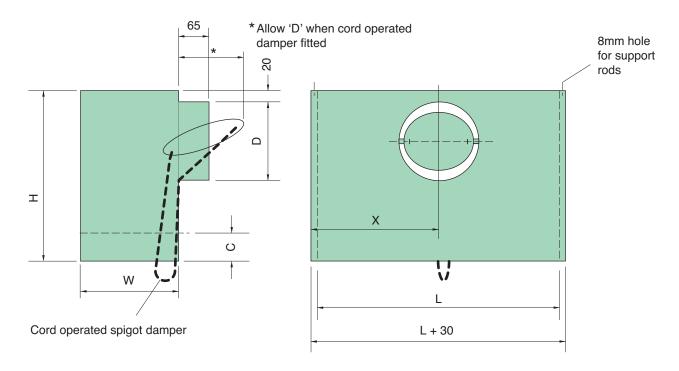
Plenum Box Spigot Volumes (I/s)

	Spigot	Velocity r	n/s			
Diameter (mm)	1.5	2.0	2.5	3.0	3.5	4.0
100	10	15	19	22	26	30
125	18	24	30	35	41	47
150	25	34	42	51	60	68
175	35	46	58	70	82	94
200	45	60	75	91	109	121
225	58	77	96	117	137	151
250	71	95	120	142	170	191
275	86	115	145	172	205	230
300	103	139	172	208	240	275
325	120	160	200	240	280	320
350	140	188	235	280	328	375
400	185	245	310	370	430	495



Plenum Box Dimensions

Type PBL-1



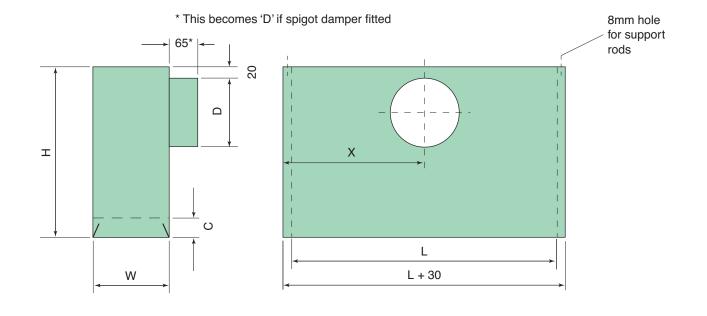
Order Detail

Order Detail

				(
Н	L	W	D	LH	RH	Χ
-	-	-	-	-	-	-

Angle Bracket fixing available if required.

Type PBL-1 for F6 fixing



Boxes shown with Indented Ends. Plain End boxes also available.

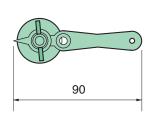
				(
Н	L	W	D	LH	RH	Х
-	-	-	-	-	-	-



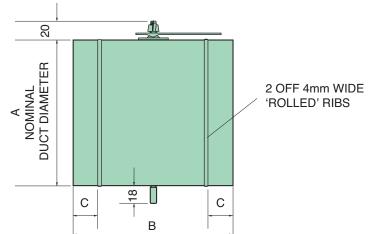
Manual Quadrant Control Damper

Plenum Box Dimensions Continued





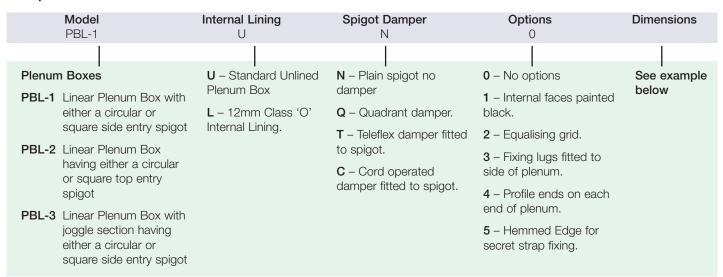
Manual Quadrant Control (complete with damper blade position label).



	Α	В	С
Model ref	Nom Sizes (mm)	Case Depth	
Q	100	170	26
Q	125	170	26
Q	150	170	26
Q	160	170	26
Q	200	260	26
Q	250	260	26
Q	300	325	35
Q	315	325	35

Ordering Information - Plenum Boxes

Example



Dimensions PBL - 1, PBS - 2, Example

Neck Size	Plenum Height	Circular Spigot Diameter	OR	Sq. / Rect.Spigot Width x Height	Centre Line of Spigot
L x W 450 x 450	H 350	Ø D 250		C x E /	G 0

'0' Denotes Standard.

Important Note: All orders must be addressed to AIR DIFFUSION, Ruskin Air Management Limited.

Air Diffusion

Product Range

- Swirl Diffusers
- Displacement Ventilation Diffusers
- Perforated and Louvre Face Ceiling Diffusers
- High Induction Slot Diffusers
- Slot and Fixed Blade Linear Diffusers
- Cylinder and Jet Nozzle Diffusers
- Circular Diffusers and Air Valves
- Floor Grilles
- Linear Bar Grilles
- Wall and Ceiling Grilles
- External Louvres
- Chilled Beam Panels
- Systempac
- Miscellaneous

Slot and Fixed Blade Diffusers





Swirl Diffusers





Wall and Ceiling Grilles



Chilled Beam Panels



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Due to a policy of continuous product development the specification and details contained herein are subject to alteration without prior notice.

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